

Thursday, April 30, 2015 7:17:25 AM

Page 1

Stop ***NR2***

2- Deburr and break all sharp edges

DAS
08
9-89

D.A 15/05/02

$$\begin{array}{r} 4 \\ \hline + 2 \end{array}$$

B. 15/05/03
and 15/05/28

Work Order ID 132172

Thursday, April 30, 2015 7:17:25 AM

132172

Page 2

Item ID: 647.7820

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Cross Bracket Aft

Start Date: 4/30/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 4/30/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

QC1- Inspection performed by CMM

0.00

120

QC

Memo

0.01

Quality Control

Inspect on CMM as per folio CMMA004.

DWG REV: MC

CMM PROG. REV: _____

130

QC8- Inspect parts - second check

0.00

130

QC

Memo

0.00

Quality Control

140

Outsource process-Anodize per QSI017 4.1.10.1

0.00

140

Outsource4

Memo

4.00

Outsource process - Anodize

Issue P/O TO ATG: 28784

Anodize & prime as per Dwg. 647.7800

CZ JUN 11 2015

4

DAS
20
9-89
15-06-04

Work Order ID 132172

Thursday, April 30, 2015 7:17:25 AM

132172

Page 3

Item ID: 647.7820

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cross Bracket Aft

Start Date: 4/30/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 4/30/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

150

Receive & Inspect for Damage & Mat'l Certs

0.00

150

Packaging

Memo

0.00

Packaging

4X SP 1506-22

155

QC5- Inspect part completeness to step on W/O

0.00

155

QC

Memo

0.00

Quality Control

y DAS 27 9-59

JUN 23 2015

180

Identify as per dwg & Stock Location: cek 1B

0.00

180

Packaging

Memo

0.00

Packaging

IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV

y DAS 27 9-59
JUN 24 2015

Work Order ID 132172

Thursday, April 30, 2015 7:17:25 AM

132172

Page 4

Item ID: 647.7820

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Cross Bracket Aft

Start Date: 4/30/2015 Start Qty: 4.00

4

Cust Item ID:

Required Date: 4/30/2015 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

190

QC21 - Final Inspection - Work Order Release

0.00

190

QC

Memo

0.01

Quality Control

MLJ JUN 24 2015

MLJ JUN 24 2015

Picklist Print

Thursday, April 30, 2015 7:17:30 AM

Page 1

Work Order ID: 132172

132172

Parent Item: 647.7820

647 7820

Parent Item Name: Cross Bracket Aft

Start Date: 4/30/2015

Required Date: 4/30/2015

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev A New Issue JFS 15/04/29 Verified by: JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M7075T6B1.750X02.25 0		Purchased	No			100	f	35.9875	1.242	6			

M7075T6B1 750X02 250

7075-T6 BAR 1.750" X 2.250"

**

B. 15/05/03

Location	Loc Qty	Loc Code
MAT006	35.9875	
M130312	23.9875	
→ M131552	12	

→ 6.2291 ft
→ + 1.2458 ft

APICAL

INDUSTRIES, INC.

ENGINEERING CHANGE NOTICE NO.

04487

SHEET 1 OF 1

DWG NO. 647.7800

REV: NC

PREPARED BY J. SOTO

DATE: 04/07/2014

EFFECT ON DWG
☐ INC. ☒ UNINC.

DWG TITLE: BRACKET

APPROVED BY:

ENGR *[Signature]*

MFG

[Signature]

QC

[Signature]

EFF.

NEXT ORDER

TRANSACTION CODES (TC):
A-ADD
R-REVISE
C-CREATE
D-DELETE

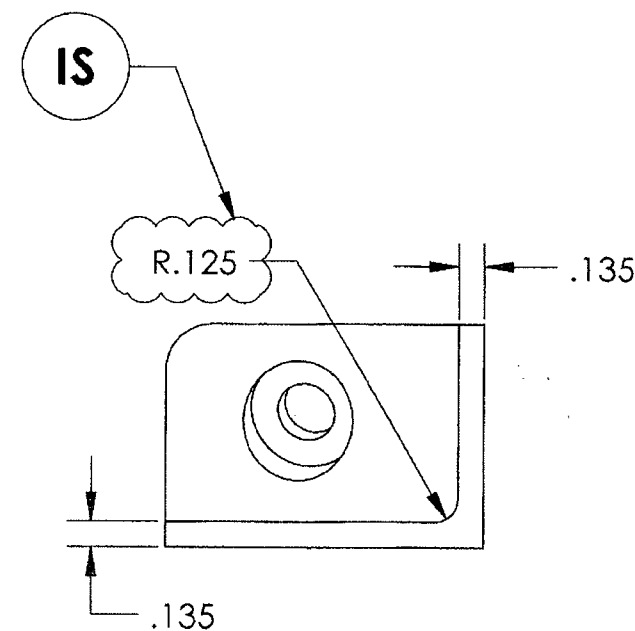
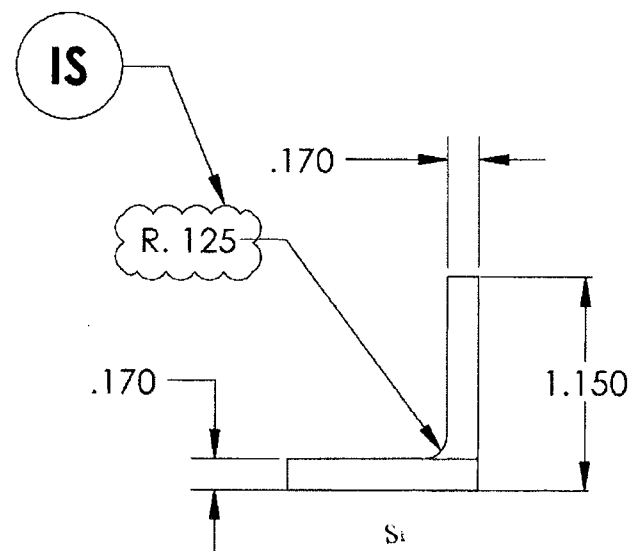
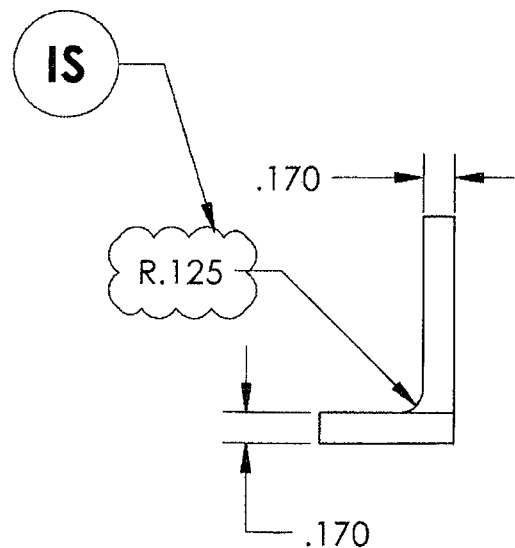
REASON: REVISED DRAWING DIMENSIONS.

ECR: D-14-03

SHEET 4, ZONE B5 IS:

SHEET 5, ZONE C4 IS:

SHEET 9, ZONE D1 IS:



Si
RE
SHOENOPY
FROM LO.
UNCO. TAX. REFURGEY
SUBJECT TO...
NOT...
132172 MLC
1504-30

DOCUMENTS EFFECTED:

☐ MDL ☐ INSTALL INSTRUCTIONS ☐ ICA ☐ FMS ☐ BOM

CHANGE CATEGORY

☐ MAJOR ☒ MINOR

DER REVIEW REQUIRED

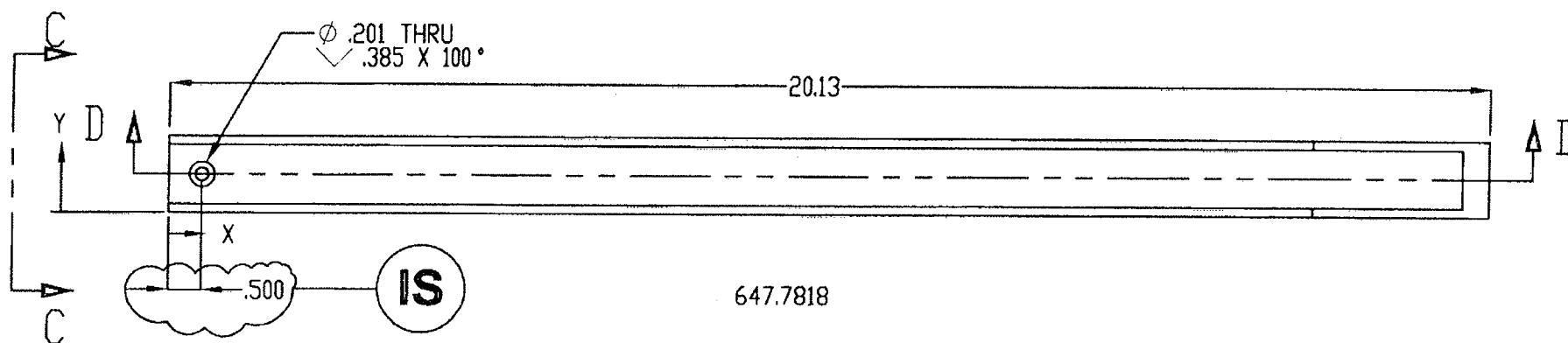
☐ YES ☒ NO

APICAL
INDUSTRIES, INC.

ENGINEERING CHANGE NOTIC NO. 03128		SHEET 1 OF 1	
DWG NO. 647.7800	REV: NC	PREPARED E. CASTELLANI BY	DATE: 06/06/11
DWG TITLE: BRACKET		EFFECT ON DWG ☐ INC. ☒ UNINC.	
APPROVED BY: ENGR <i>[Signature]</i>	MFG <i>[Signature]</i>	QC <i>[Signature]</i>	EFF: CURRENT ORDER
REASON: ADDED MISSING DIMENSION ON 647.7818.			

TRANSACTION CODES (TC):
A-ADD C-CREATE
R-REVISE D-DELETE

SHEET 6, ZONE B1:



F/N	TC	PART NUMBER	QTY	DESCRIPTION	MATERIAL	SPECIFICATION
DOCUMENTS EFFECTED:				☐ MDL ☐ INSTALL INSTRU ☐ ICA ☐ BOM	CHANGE CATEGORY ☐ MAJOR ☒ MINOR	DER REVIEW REQUIRED ☐ YES ☒ NO

1 2 3 4 5 6 7 8

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
N/C	LAST PROTOTYPE REVOLVING PIST	12-21-09	N/C
N/C	INITIAL RELEASE		P. BRAYO

NOTES:

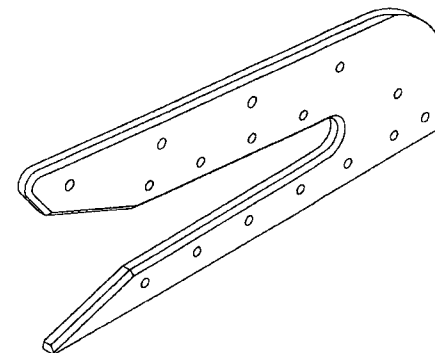
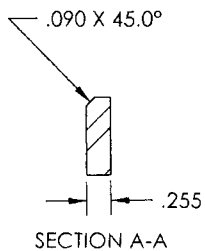
- 1 MATERIAL: ALUMINUM 7075-T651 PER AMS-QQ-A-250/12
- 2 FINISH: ANODIZE PER MIL STD-A-8625, TYPEIII, CLASS 2, COLOR BLACK
CARDINAL 4860-50 PRETREATMENT PRIMER
PRIME IAW MIL-P-23377J TYPE I CLASS N
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120

UNINCORPORATED ECN(s)

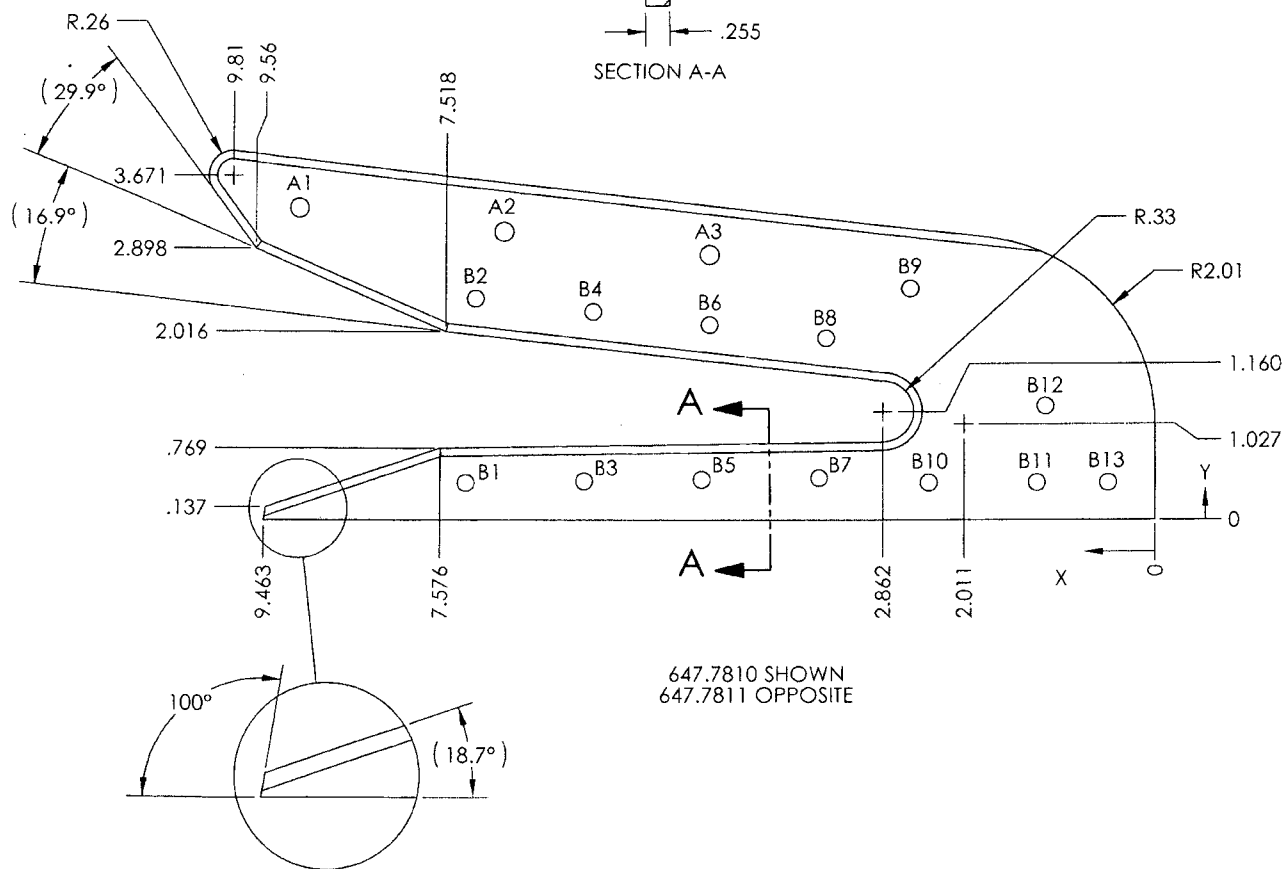
03128, 04487

	647.7822	EYE BOLT FITTING RH	△	△
	647.7821	EYE BOLT FITTING LH	△	△
	647.7820	CROSS BRACKET AFT	△	△
	647.7819	CROSS BRACKET FWD	△	△
	647.7818	MOUNTING CHANNEL	△	△
	647.7817	AFT BRACKET	△	△
	647.7816	AFT BRACKET	△	△
	647.7815	FORWARD BRACKET	△	△
	647.7814	FORWARD BRACKET	△	△
	647.7813	CENTER PLATE LOWER	△	△
	647.7812	CENTER PLATE UPPER	△	△
	647.7811	BRACKET B	△	△
	647.7810	BRACKET A	△	△
F/N	PART #	DESCRIPTION	MAT'L	SPEC
QTY	PARTS LIST			
NEXT ASSY (S)	APICAL INDUSTRIES			
647.7300	2608 TEMPLE HEIGHTS DR.			
647.7400	OCEANSIDE, CA. 92036-3512 (760)724-5300			
	BRACKET			
	UNLESS OTHERWISE SPECIFIED			
	DIMENSIONS ARE IN INCHES			
	TOLERANCES ARE:			
	2 PLACE DECIMALS ±.01			
	3 PLACE DECIMALS ±.005			
	ANGLES ±.5°			
	DATE	11-05-09		
	DESIGNED BY	E. ANDERSON	CHECKED BY	P. BRAYO
	DRAWING APPROVAL			
	11-05-09			
	CONTRACT NO.			
	SCALE	NONE		
	CAGE CODE	B 07M26	DWG NO.	647.7800
	REV	N/C		
	SHEET 1 OF 9			

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647.7810
647.7811 OPPOSITE



TAG	X LOC	Y LOC	SIZE
A1	9.092±.002	3.332±.002	Ø.201 THRU
A2	6.906±.002	3.083±.002	Ø.201 THRU
A3	4.720	2.835±.002	Ø.201 THRU
B1	7.300±.002	.397±.002	Ø.177 THRU
B2	7.203±.002	2.369±.002	Ø.177 THRU
B3	6.050±.002	.415±.002	Ø.177 THRU
B4	5.961±.002	2.228±.002	Ø.177 THRU
B5	4.800±.002	.433±.002	Ø.177 THRU
B6	4.719±.002	2.088±.002	Ø.177 THRU
B7	3.550	.450	Ø.177 THRU
B8	3.476	1.947	Ø.177 THRU
B9	2.575	2.475	Ø.177 THRU
B10	2.380	.400	Ø.177 THRU
B11	1.250	.400	Ø.177 THRU
B12	1.160	1.220	Ø.177 THRU
B13	.500	.400	Ø.177 THRU

ORIGINAL DATE
JUN-24-78
DRAWN BY
F. ANDERSON
DRAWING APPROVAL
P. BRAVO

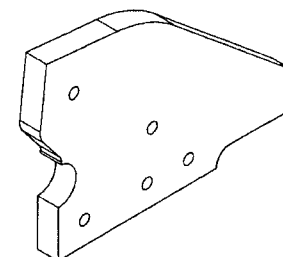
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
2 PLACE DECIMALS ±.01
3 PLACE DECIMALS ±.005
ANGLES ±.5°

APICAL INDUSTRIES
2608 TEMPLE HEIGHTS DR.
OCEANSIDE, CA. 92056-3512 (760)724-5300
BRACKET
SHEET 2 OF 9

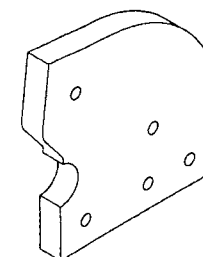
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

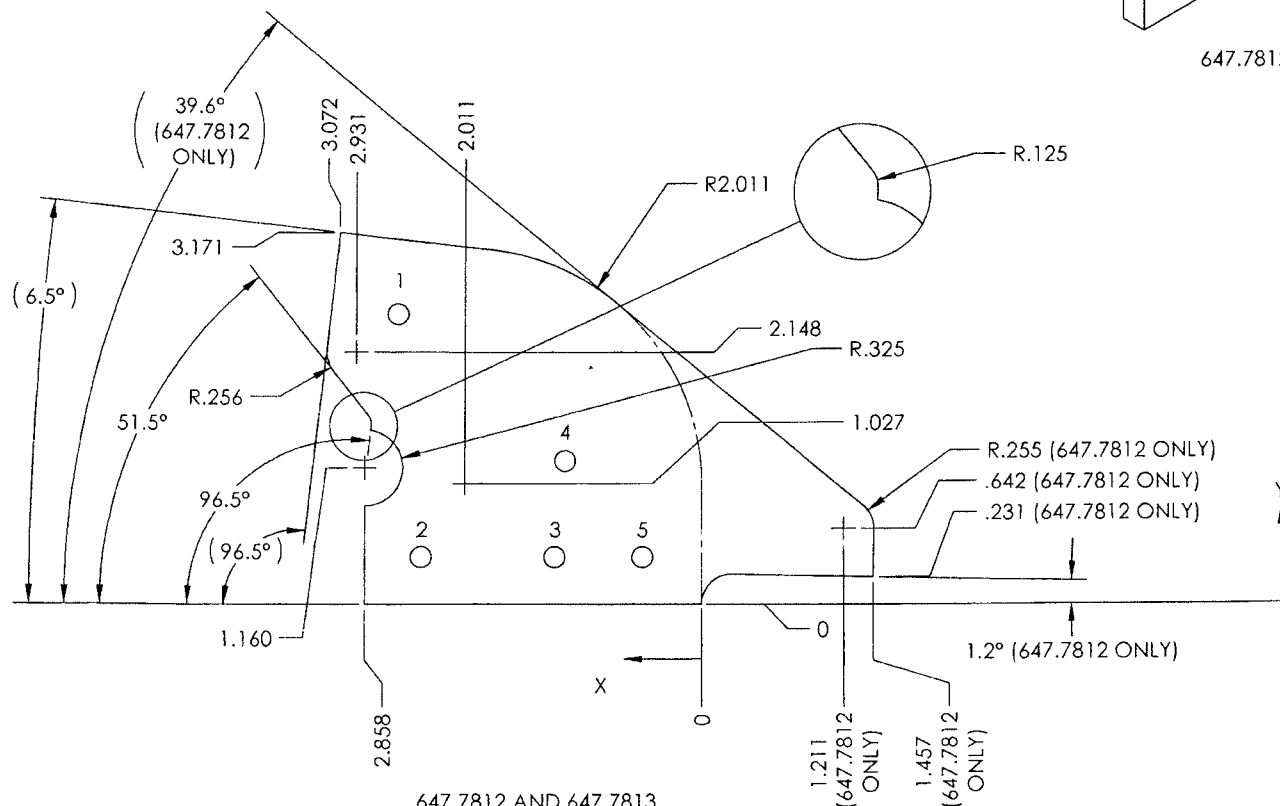
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3	1.250±.002	.400±.002	Ø.177 THRU
4	1.160±.002	1.220±.002	Ø.177 THRU
5	.500±.002	.400±.002	Ø.177 THRU



647.7812



647.7813

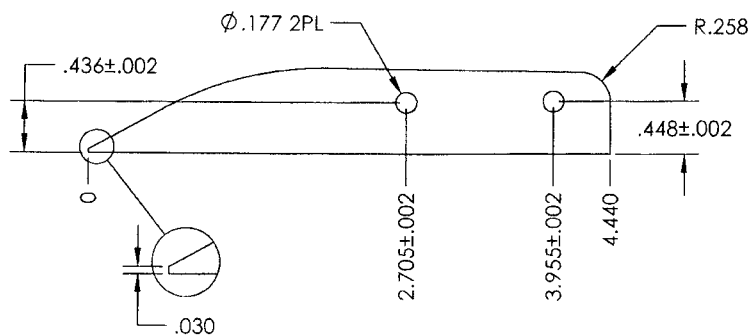
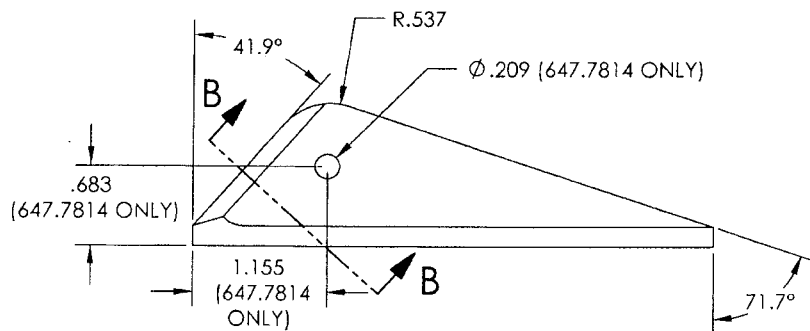
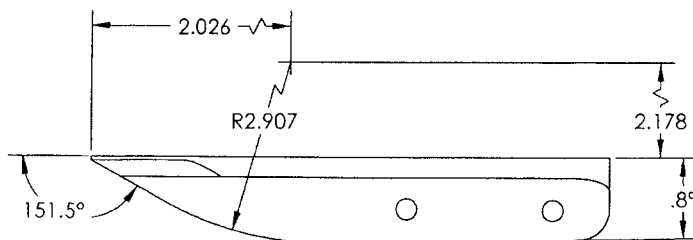


647.7812 AND 647.7813

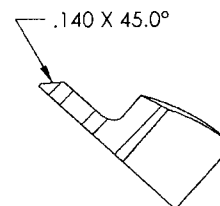
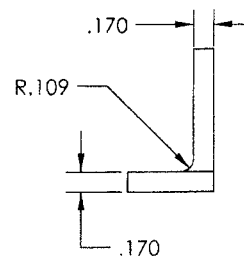
ORIGINAL DATE JUN 05-1979 11:05:09		APICAL INDUSTRIES	
DRAWN BY: CHECKER		2608 TEMPLE HEIGHTS DR.	
1 ANDERSON BLVD		OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P BRAVO		BRACKET	
CONTRACT NO.		SHEET 3 OF 9	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		REV. CAGE CODE DWG. NO. B 07M16 647.7800	REV. N/C
SCALE: NONE			

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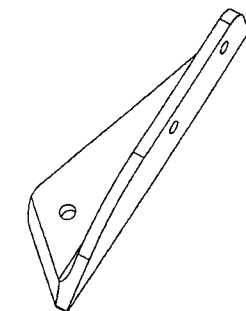
REVISION			
REV	DESCRIPTION	DATE	APPROVED



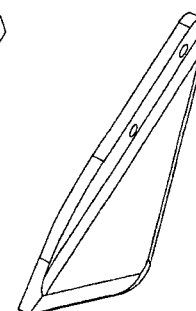
647.7814 SHOWN
647.7815 OPPOSITE



SECTION B-B



647.7814



647.7815

ORIGINAL DATE 11-05-09		APICAL INDUSTRIES	
DRAWN BY: CHECKED		2608 TEMPLE HEIGHTS DR.	
E. ANDERSON P. BRAVO		OCEANSIDE, CA, 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAVO		BRACKET	
CONTRACT NO.		647.7800	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± .5°		SHEET B 07M26	REV. N/C
SCALE: NONE		SHEET 4 OF 9	

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

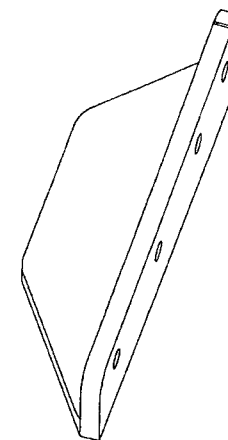
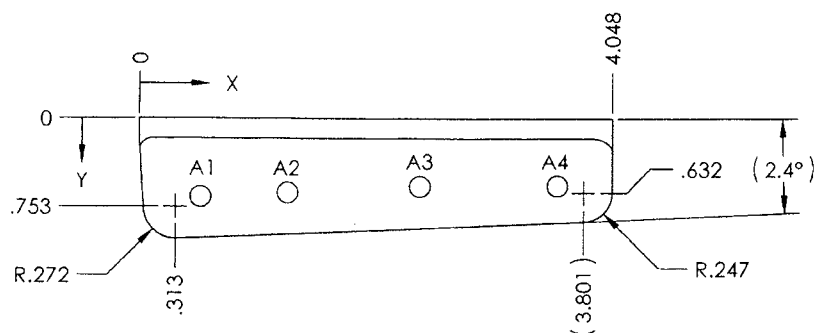
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A2	1.276±.002	.631±.002	Ø.177 THRU
A3	2.404±.002	.578±.002	Ø.177 THRU
A4	3.576±.002	.573±.002	Ø.177 THRU

A

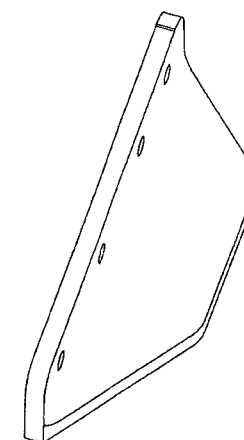
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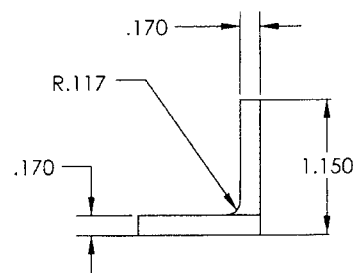
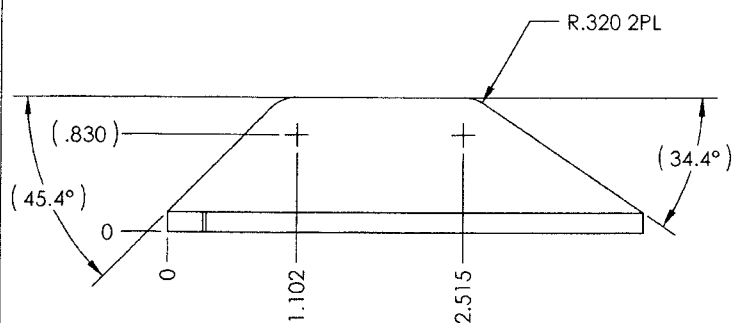
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647.7816



647.7817

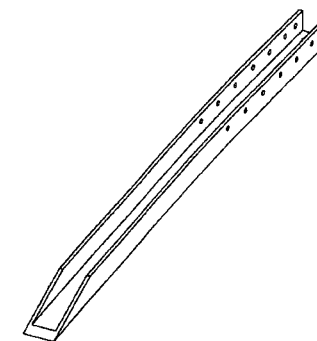
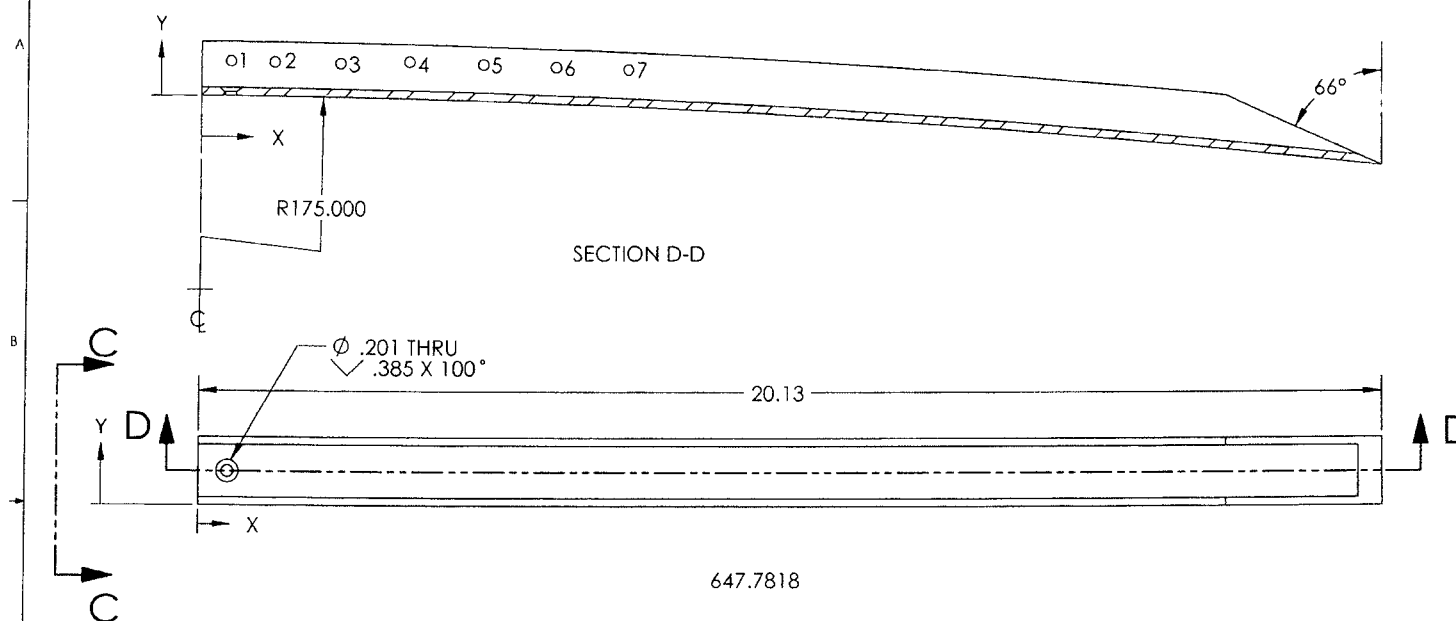


647.7816 SHOWN
647.7817 OPPOSITE

ORIGINAL DATE (MM/DD/YY) 11-03-09		APICAL INDUSTRIES	
DRAWN BY: CRECHER		2608 TEMPLE HEIGHTS DR.	
1 E. ANDERSON BLVD.		OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAVO		BRACKET	
CONTRACT NO.		SHEET 5 OF 9	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.1°		SHEET 5 OF 9	REV. N/C
SHEET 8	CAGE CODE 07M26	DWG. NO. 647.7800	SCALE NONE

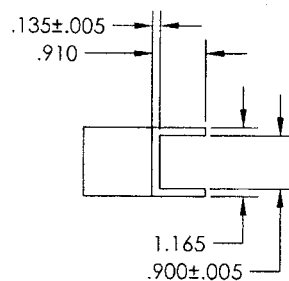
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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



647.7818

647.7818



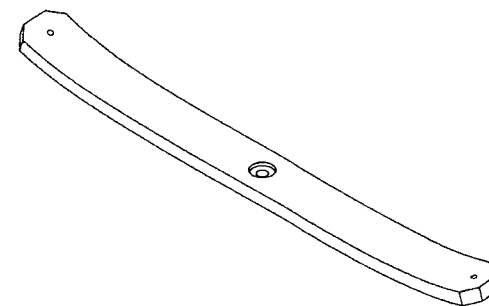
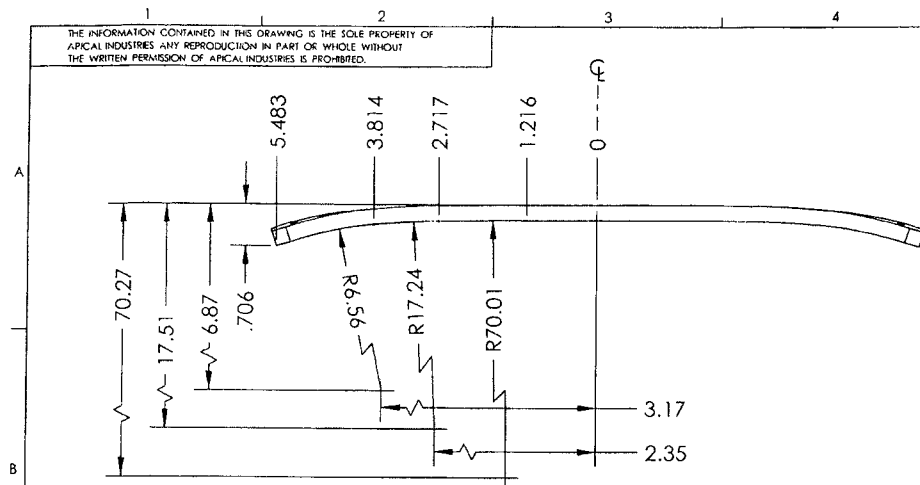
SECTION C-C

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4	3.557±.002	.581±.002	Ø .177 THRU
5	4.806±.002	.544±.002	Ø .177 THRU
6	6.055±.002	.507±.002	Ø .177 THRU
7	7.305±.002	.470±.002	Ø .177 THRU

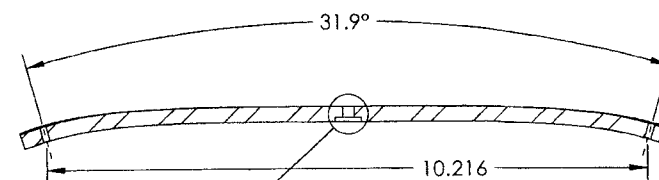
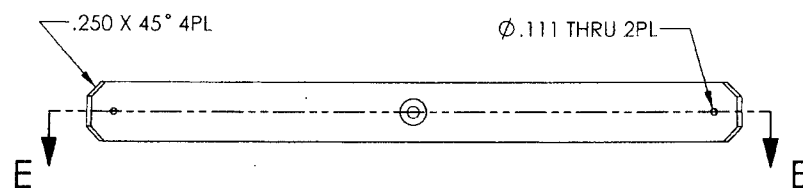
ORIGINAL DATE MO-DA-YR 11-05-09		APICAL INDUSTRIES 2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWN BY CHECKED E. ANDERSON P. BRAVO			
DRAWING APPROVAL P. BRAVO			
CONTRACT NO.			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		BRACKET	
SERIAL	CAGE CODE	DWG. NO.	REV.
B	07M26	647.7800	N/C
SCALE NONE		SHEET 6 OF 9	

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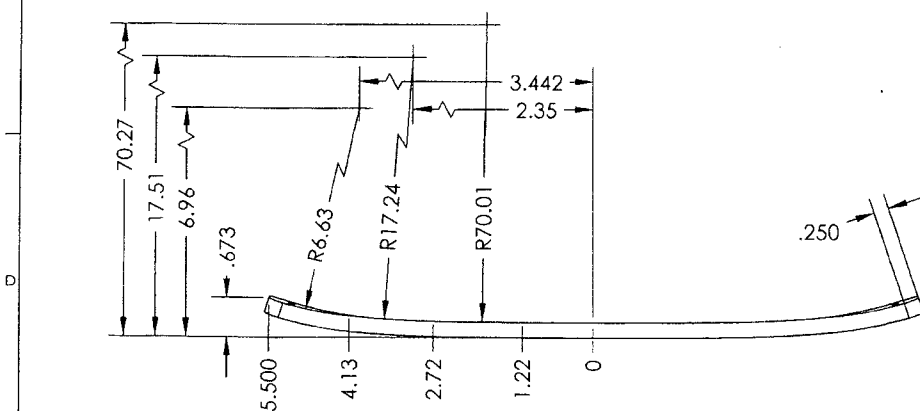
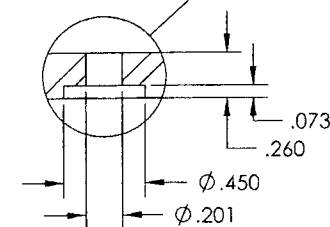
REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



647.7819



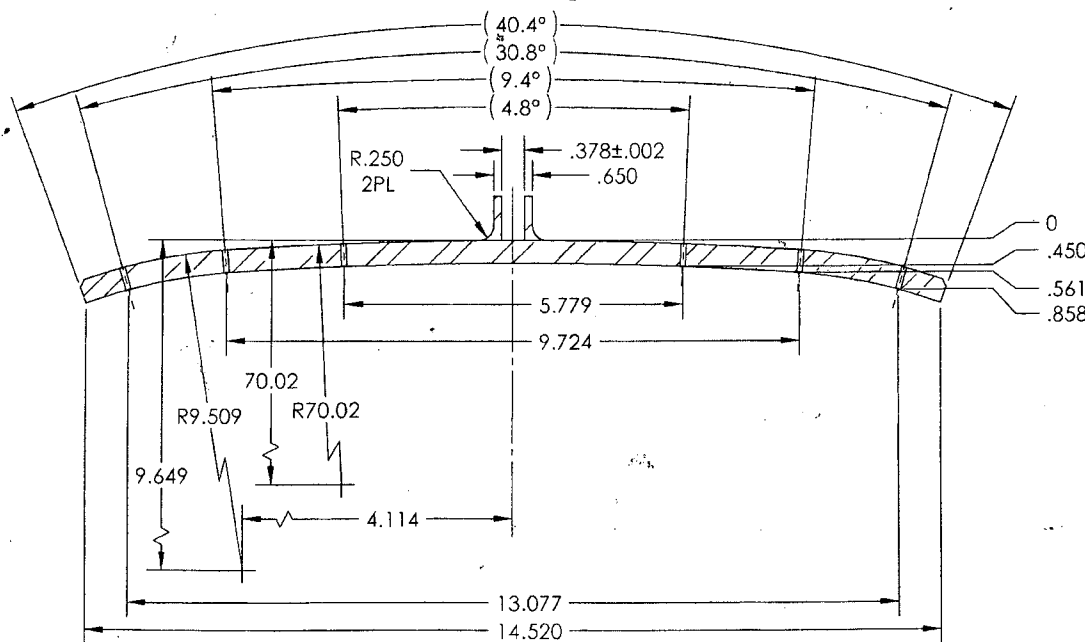
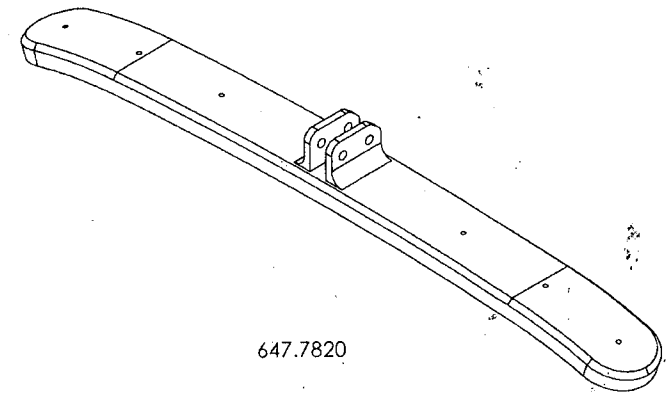
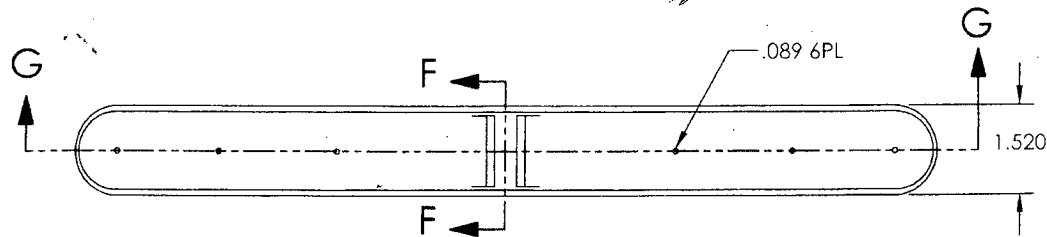
SECTION E-E



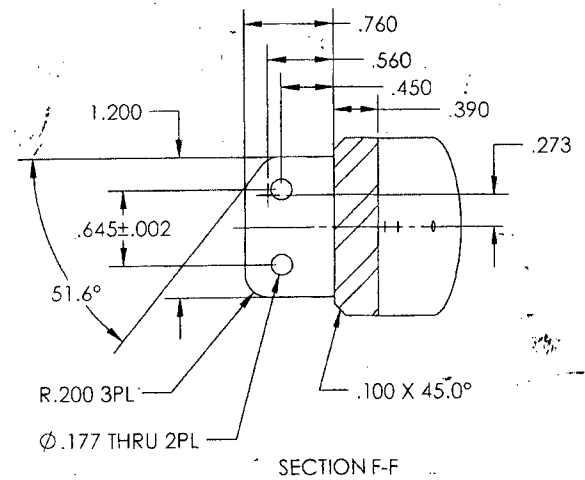
ORIGINAL DATE (MM-DD-YY) 11-05-07		APICAL INDUSTRIES	
DRAWN BY: T. CHRETY		2608 TEMPLE HEIGHTS DR.	
F. ANDERSON / P. BRAVO		OCEANSIDE, CA 92056-3512 (760) 724-5300	
DRAWING APPROVAL P. BRAVO		BRACKET	
CONTRACT NO.		647.7800	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 3 PLACE DECIMALS ±.01 2 PLACE DECIMALS ±.005 ANGLES ±.5°		REV. N/C	REV. N/C
SHEET B	GAGE CODE 07426	DWG NO. 647.7800	SCALE NONE
SHEET 7 OF 9		SHEET 7 OF 9	

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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



SECTION G-G

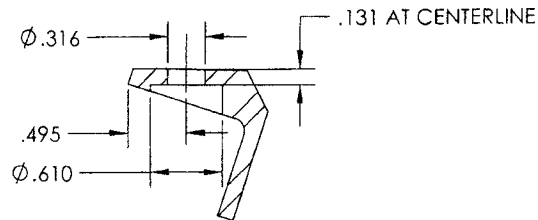
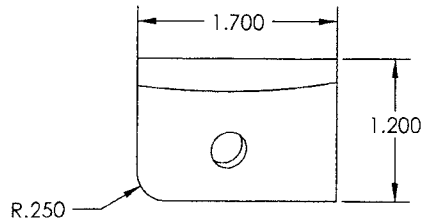


SECTION F-F

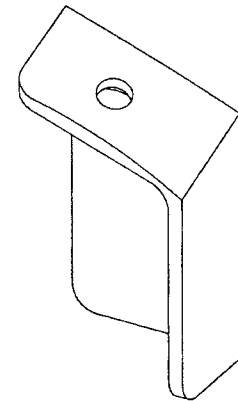
ORIGINAL DATE (MM-DD-YY) 11-01-09		APICAL INDUSTRIES	
DRAWN BY: CHECKER		2608 TEMPLE HEIGHTS DR.	
E. ANDERSON, P. BRAVO		OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAVO		BRACKET	
CONTRACT NO.		647.7800	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.5°		SHEET 8 OF 9	REV N/C

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES IS PROHIBITED.

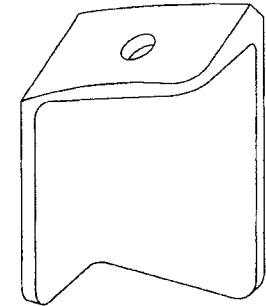
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



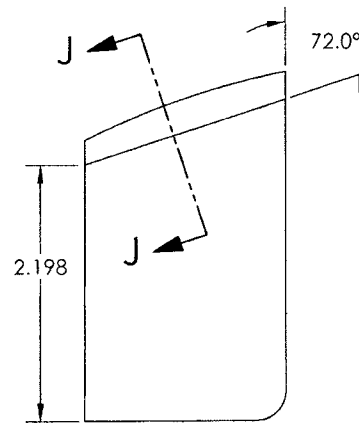
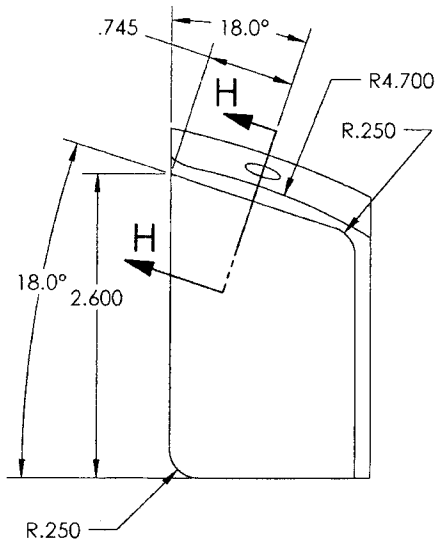
SECTION H-H



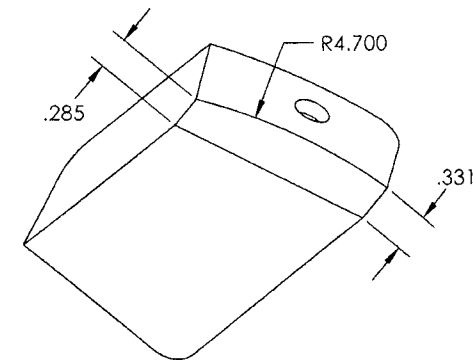
647.7821



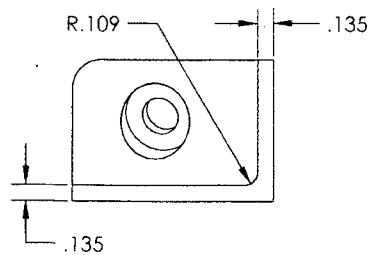
647.7822



SECTION J-J



SECTION K-K



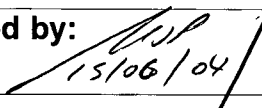
647.7821 SHOWN
647.7822 OPPOSITE

ORIGINAL DATE 2/20/84 BY: TUC/OP		APICAL INDUSTRIES	
DRAWN BY: JCHICKEN		2608 TEMPLE HEIGHTS DR.	
E. ANDERSON P. BRAYNO		OCEANSIDE, CA. 92056-3512 (760)724-5300	
DRAWING APPROVAL P. BRAYNO		BRACKET	
CONTRACT NO.		SCALE NONE	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ±.01 3 PLACE DECIMALS ±.005 ANGLES ±.3°		SHEET 9 OF 9	REV N/C



Part Number: 647.7820	Rev: N/C	- Page 1 -
Description: Cross Bracket	Inspection Dwg: 647.7800	Work Order: 132172

Element name	Nominal	UpperTol	LowerTol	Actual	Deviation	TolBar
.089 hole	0.0890	0.0040	-0.0010	0.0890	0.0000	-----****--
1.520	1.5200	0.0050	-0.0050	1.5177	-0.0023	-----**----
.760	0.7600	0.0050	-0.0050	0.7601	0.0001	*****-----
0.4500	0.4500	0.0050	-0.0050	0.4471	-0.0029	-----***----
.177 hole	0.1770	0.0050	-0.0010	0.1787	0.0017	--****-----
R.200	0.2000	0.0050	-0.0050	0.2027	0.0027	*****-----
1.200	1.2000	0.0050	-0.0050	1.1983	-0.0017	-----*-----
51.6	51.6000	0.5000	-0.5000	51.5598	-0.0402	_*****-----
.645	0.6450	0.0020	-0.0020	0.6456	0.0006	*****-----
30.8	30.8000	0.5000	-0.5000	30.8815	0.0815	*****-----
9.4	9.4000	0.5000	-0.5000	9.3035	-0.0965	---***-----
4.8	4.8000	0.5000	-0.5000	4.3000	-0.7019	<<---+-----
R.250	0.2500	0.0100	-0.0100	0.2510	0.0010	*****-----
.378	0.3780	0.0020	-0.0020	0.3760	-0.0027	<<---+-----
5.779	5.7790	0.0050	-0.0050	5.7804	0.0014	*****-----
9.724	9.7240	0.0050	-0.0050	9.7269	0.0029	*****-----
13.077	13.0770	0.0050	-0.0050	13.0806	0.0036	*****-----

Measured by: Mathieu Lamarche	Audited by:  15/06/04	DAS 20 9-89	Preliminary Approval:
Date: 2015-6-3	Date:		Date:

WORK ORDER NON-CONFORMANCE / UPDATE

Date: _____

Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS			
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐
NCR No. _____		Machining ☒	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐
		Large Fab ☐	Composite ☐	Supplier ☐	

Step #: 110	QTY Effective : ②	MRB (QSI042) Approval
-------------	-------------------	-----------------------

Description Work Order Deviation	Disposition	Completed By
2 parts scrap.	Fix the post.	15/06/03
R.C. Problem with the post Program error.	scrap and destroy	Lead hand / Supervisor Approval Verification
	replace Qty 2 Batch M131552	15/06/03
		QC / QA Coordinator Approval
		15/06/03

Root Cause		FAULT CATEGORY	
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐
Equipment/Tooling ☒	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐
Material Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Material Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Expiry Date ☐	Manufacturing Process ☐		
Unidentified ☐	Past Due ☐	OTHER :	

RT
SPACE

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO28784**

Purchase Order Date 6/11/2015

PO Print Date 6/15/2015

Page Number 2 of 3

Order From :

VC-ATG001

Ship To : DART AEROSPACE LTD

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

613-446-4544

Ship To Contact

Ship To Phone

Ship Via:

VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

3	133105	646.3716 GAUGE BRACKET REV. A	6/19/2015	6.00	\$25.71	\$154.29
---	--------	----------------------------------	-----------	------	---------	----------

Yes

6/19/2015

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2

PRIME: AS PER IAW MIL-P-23377J TYPE I, CLASS N

Line Total: \$154.29

4 (132172)

647.7820 CROSS BAR
REV. N/C

6/19/2015

Yes

6/19/2015

FINISH: HARD BLACK ANODIZE AS PER IAW MIL-A-8625 TYPE III, CLASS 2

PRIME: AS PER IAW MIL-P-23377J TYPE I, CLASS N

(4.00)

\$25.71 \$102.86

Line Total: \$102.86

2015-06-12

Note:

6/15/2015



A.T.G. Industries Inc.
 731, rue Industrielle Rd.
 PLATING DEPARTMENT
 Rockland, On K4K 1T2
 Canada
 Ph: (613) 446-4544
 Fax: (613) 446-4556

Pack List

Number: 63771

Date: 18-Jun-15

To

DART AEROSPACE LTD
 1270 ABERDEEN ST.
 HAWKESBURY, ON K6A 1K7
 Canada

Ship To

DART AEROSPACE LTD
 1270 ABERDEEN ST.
 HAWKESBURY, ON K6A 1K7
 Canada

Ph: 613-632-5200

Fax: 613-632-1185

Ph: 613-632-5200

Fax: 613-632-1185

Terms		Ship Via	
Quantity	Description		
10 ea	Part: D2348 WEARPLATE ANODIZE AS PER MIL-A-8625 TY II, CLASS 2 Job: 20150462	Rev: C Line:	PO: PO28784
4 ea	Part: 646.3110 CHANNEL HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20150463	Rev: Line:	PO: PO28784
6 ea	Part: 646.3716 GAUGE BRACKET HARD ANODIZE AS PER MIL-A-8625 TY III, CLASS 2 PRIME AS PER MIL-P-23377J TYPE I CLASS N PRIMER IS SUPPLY BY THE CUSTOMER Job: 20150464	Rev: A Line:	PO: PO28784
4 ea	Part: 647.7820 CROSS BAR HARD ANODIZE BLACK MIL-A-8625 TYPE III CLASS 2 PRIME MIL-P-23377J TYPE I CLASS N PAINT IS SUPPLIED BY CUSTOMER Job: 20150465	Rev: Line:	PO: PO28784
Certificate of Conformance			
A.T.G. Industries certifies that all items in this shipment are in conformance with all requirements, specifications and drawings referenced in the purchase order.			
ISO 9001 : 2008 REGISTERED ATG SALES-2010 TERMS APPLY			
DATE : 18/6/15			

SPB-06-22

